multi-membered N-heterocycles

R 0690 48 - 200 Development of a Commercially Viable Clonazepam Process.

A commercial process for the title compound (IV) is developed which uses the less direct route to activate (I) prior to substitution with ammonia. This process minimizes the level of impurities. — (MCDONOUGH, J. A.; DURRWACHTER, J. R.; Org. Process Res. Dev. 1 (1997) 4, 268-272; Hoechst Celanese Corp., Corpus Christi Tech. Cent., Corpus Christi, TX 78469, USA; EN)

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